TABLE VI. Modified Polyamides.

No.	Monomeric reactant	Extent of reaction	Gel time	Melting range °C.1	Acid equiv	Basic equiv.	Dilution ratio ²
		per cent	sec.				
1	Monomeric fat acid	99.0	31	102-107	2.720	3,475	
2	Stearic acid	96.8	17	115-120	5.580	12,970	19.9
3	Stearic acid 3	91.8	15	100-104	2.720	3.475	
	Benzoic acid	96.3	12	100-104	2,490	12,750	15.3
i	Benzoic acid	82.3	15	92-96	2,090	2,740	
	Abietic acid	(112)	18	100-108	4,370	5,960	16.4
	Naphthenic acid	(136)	16	94-100	2,500	3,130	13.0
3	n-Dodecyl amine	0.00	36	84-90	4,570	6,820	21.6
	n-Dodecyl amine 4	95.0	36	84-90	4,675	4,450	1
)	Monostearoyl ethylene	85.0	36	102-108	4,700	6,650	24.6
1	diamina	1		1			l

Determined with Parr melting point apparatus. 2 Determined by titration of a 30% solution in butanol with Skellysolve C; average value for lene diamine polyamide = 13.1. 3 Stearic acid added after ethylene diamine. 4 n-Dodecyl amine and ethylene diamine added simultaneously. ethylene diamine polyamide = 13.1.

tions containing petroleum hydrocarbons and alcohols. It may be applied from a hot melt if properly plasticized or modified. Films of the material show excellent resistance to water, alkali, acid, oils, and grease. Research on the usefulness of this polyamide has been reported (10, 11).

Acknowledgment

The authors wish to acknowledge their indebtedness to R. E. Beal for pilot-plant preparations of esters of polymeric fat acids, and to C. H. Van Etten of the Analytical and Physical Chemistry division of this laboratory for making the methoxyl determinations.

Summary

The preparation and properties of various polyamides, copolyamides, and modified polyamides, of polymeric fat acids have been described. These polymers are of interest because of their unusual properties and because of the unsaturation and relatively high molecular weight of the polybasic acids involved.

Despite the presence of tribasic acids in polymeric fat acids, ungelled polymers having molecular weights of 3,000 to 5,000 are obtainable. A brief discussion has been given concerning the application of theoretical principles of polymerization to the preparation of these polymers. Possible industrial uses for the polyamides are indicated.

LITERATURE CITED

- 1. Aspinall, J. Am. Chem. Soc. 63, 852 (1941).
 2. Barbot, A., Ann. Chim. 11, 519 (1939).
 3. Bradley and Johnston, Ind. Eng. Chem. 32, 802.9 (1940).
 4. Bradley and Johnston, ibid, 33, 86-9 (1941).
 5. Carothers, Trans. Farad. Soc. 32, 39-53 (1936).
 6. Clark, J. Assoc. Official Agr. Chem. 15, 136 (1932).
 7. Cowan, Ault, and Teeter (unpublished work).
 8. Cowan, Eakenburg, Oil and Soap 20, 153-7 (1943).
 9. Cowan, Falkenburg, and Teeter, Ind Ing. Chem., Anal. Ed., 16, 12 (1944). 9. Cowan, 90-2 (1944).
- 10. Cowan, Lewis, and Falkenburg, Oil and Soap 21, 101-7 (1944).
 11. Cowan, Schwab, and Falkenburg, Modern Packaging 17, No. 9, 113-119 (1944).

- 13-119 (1944).
 Cowan and Teeter, Ind. Eng. Chem. 36, 148-52 (1944).
 Flory, J. Am. Chem. Soc. 63, 3083-3100 (1941).
 Kienle and Hovey, J. Am. Chem. Soc. 51, 509 (1929).
 Sutter and Moffet, J. Am. Chem. Soc. 56, 487 (1934).
 Ralston, Pool, and Harwood, U. S. Patent 2,061,314, November 1938

Report of the Smalley Foundation Committee 1944-45

7E ARE presenting herewith the 27th report of the Smalley Foundation Committee of the American Oil Chemists' Society. During these past 27 years considerable progress has been made in the accuracy of the determination of oil and nitrogen on cottonseed meal. The results obtained in practically all determinations were slightly higher than last year, with the exception of the oil determinations. It must be understood, in gauging the accuracy of the results, that a difference of two points in either direction from the average is permitted without a deduction from the grade. We might add that the results obtained are so nearly perfect that a few hundredths of a per cent higher or lower than in any previous year means very little as far as accuracy is concerned.

As usual, 30 samples of cottonseed meal were distributed to the collaborators. There are attached to this report four tables indicating the standing in percentage of the members taking part. Table I gives the standing of 45 collaborators who reported oil determinations on all samples. Table II gives the standing of 50 collaborators who reported nitrogen results on all samples. Table III gives the standing of 44 collaborators who reported oil and nitrogen on all samples. In these tables we have taken into consideration the results of those reports which were received within the time specified in our original announcement of the Smalley Foundation work. In Table IV we have given the standing of those collaborators who reported on all samples, but some of whose reports were received too late to be included under the rules. The winning collaborators are as follows:

The American Oil Chemists' Society Cup for the highest efficiency in the determination of both oil and nitrogen on all samples is awarded to Analyst No. 53, W. W. Wynn, Jr., Barrow-Agee Laboratories, Cairo, Illinois, with an average of 99.957%. The average efficiency is higher than that of last year, which was 99.953%. The certificate for second place goes to Analyst No. 55, D. B. McIsaac, Kershaw Oil Mill, Kershaw, S. C., who had an efficiency of 99.950%, as compared with 99.947% for last year.

The certificate for the highest efficiency in the determination of oil only is awarded to Analyst No. 55, D. B. McIsaac, Kershaw Oil Mill, Kershaw, S. C., with an average of 99.973%, as compared with 99.980% for last year. The certificate for second place goes to analyst No. 53, W. W. Wynn, Jr., Barrow-Agee Laboratories, Cairo, Illinois, with an efficiency of 99.937% as compared with 99.948% for last year.

TABLE I.

Determination of Oil.

Determination of Oil.			
Analyst No.	Points Off	Per Cent Efficiency	
55	5	99.973	
53	12	99,937	
18, 27	13	99.933	
39	15	99.922	
60	18	99.906	
28	19	99.901	
59	23	99.880	
7, 79	24	99.875	
19	25	99.870	
25	35	99.817	
17, 22, 30, 65	40	99.792	
37, 54	44	99.770	
11	45	99.765	
50	47	99.754	
51	48	99.750	
9	49	99.745	
66, 70	51	99.734	
62	53	99.723	
24	54	99.718	
61	57	99.703	
31	60	99.687	
5	69	99.640	
6	77	99.598	
33	85	99.557	
8	87	99.546	
77	95	99.504	
20	98	99.489	
49	99	99.484	
45	103	99.464	
3	119	99.379	
34	120	99.374	
4	130	99.323	
38	141	99.265	
32	173	99.098	
14	199	98.963	
76	212	98.894	
56	263	98.628	
73	555	97.107	

The certificate for the highest efficiency in the determination of nitrogen is awarded to Analysts Nos. 39 and 53, namely Russell Haire, Planters Manufacturing Company, Clarksdale, Miss., and W. W. Wynn, Jr., Barrow-Agee Laboratories, Cairo, Illinois, who were tied, with an average of 99.976% as compared with 99.957% for last year. The certificate for second place goes to Analysts Nos. 19 and 60, E. H. Tenent, Woodson-Tenent Laboratories, Memphis, Tenn., and L. H. Hodges, Forrest City Cotton Oil Mill, Forrest City, Ark., who were tied, with an average of 99.972%, as compared with 99.953% for last year.

For some time back we have been observing the results on moisture reported by the collaborators of the Smalley Foundation Committee. There seems to be such a wide variation that we would like to call attention to it in this report. When we take an arithmetical average of the moisture on the first 10 samples (of 55 collaborators reporting moisture on the first 10 samples) we find that the points off from the mean vary from a low of 55 to a high of 617. The following table will give you some idea of where these discrepancies lie.

	-			
55	112	145	208	3 56
65	114	147	225	363
76	116	148	228	366
84	118	149	258	385
87	123	160	264	392
91	129	161	264	427
92	131	163	297	430
92	135	170	301	435
101	140	172	319	480
103	142	182	323	504
107	144	207	324	617

It is difficult to understand why there should be such great variation in the moisture results when the checks on nitrogen and oil are always so very close. It is true that the latter determinations are probably more accurate, but we have been wondering whether more care is taken with them because they are given consideration in figuring the standing of the collaborators whereas no attention is paid to the moisture determinations. It may be possible that for this reason all of the moisture is not driven off in many cases. We think it might be well for the incoming Smalley Foundation Committee to give consideration to the awarding of certificates for the best results in moisture to see if this will improve the results obtained.

For many years Thomas C. Law has prepared and distributed our samples at considerable inconvenience to himself. We again call attention to this as we feel that the Smalley Foundation Committee and the American Oil Chemists' Society should realize the tremendous contribution which he is making toward the success of this collaborative work.

We are again including in this report a list of the previous winners of the highest award for both Oil and Nitrogen. They are as follows:

```
1918-1919 G. C. Hulbert, Southern C. O. Co., Augusta, Ga.
1919-1920 G. C. Hulbert, Southern C. O. Co., Augusta, Ga.
1920-1921 C. H. Cox, Barrow-Agee Labs., Memphis, Tenn.
1921-1922 Battle Labs., Montgomery, Ala.
1923-1924 L. B. Forbes, Memphis, Tenn.
1924-1925 E. H. Tenent, International Sugar Feed Co. No. 2, Memphis, Tenn.
1925-1926 Battle Labs., Montgomery, Ala.
```

TABLE II.

Determination of Nitrogen.

Dotter and the state of the sta				
Analyst No.	Points Off	Per Cent Efficiency		
39, 53	5	99.976		
19, 60	6	99.972		
18	8	99.962		
$\overline{27}$	11	99.948		
7, 62	12	99.944		
8	13	99.940		
15, 17, 59	15	99.930		
25, 55, 77	16	99.926		
50	20	99.906		
51	21	99.902		
32, 34	24	99.888		
5, 70	27	99.874		
24, 33	29	99.864		
20, 79	30	99.859		
9	32	99.850		
28	33	99.845		
56	35	99.836		
54	36	99.831		
4	39	99.817		
31	40	99.813		
61	42	99.803		
11	44	99.793		
22, 66	45	99.789		
6	46	99.785		
37, 65	52	99.757		
16	54	99.747		
3, 64	58	99.729		
76	59	99.723		
45	68	99.681		
38	78	99.635		
30	79	99.630		
41	94	99.560		
48	108	99.494		
49	134	99.372		
13	154	99.279		
73	336	98.426		

TABLE III. Determination of Oil and Nitrogen.

Analyst No. Per Cent Efficiency 53 99.957 55 99.950 39 99.949 18 99.948 27 99.941 60 99.939 19 99.921 7 99.910 59 99.905 28 99.873 25 99.872 79 99.867 17 99.861 62 99.834 50 99.830 51 99.826 70 99.826 70 99.804 54 99.801 9 99.798 24, 22 99.791 11 99.775 37 99.764 66 99.762 5 99.757 61 99.753 31 99.750 8 99.757 61 99.753 31 99.750 8 99.743 77 99.715 33, 30 99.711 6 99.692 20 99.674 34 99.631 45 99.573 4 99.631 45 99.573 4 99.574 32 99.493 38 99.450 49 99.428 76 99.309 56 99.332 77.767	Determination of Oil and Nitrogen.				
55 99.950 39 99.949 18 99.948 27 99.941 60 99.939 19 99.921 7 99.910 59 99.905 28 99.873 25 99.872 79 99.861 62 99.834 50 99.830 51 99.826 70 99.804 54 99.801 9 99.798 24, 22 99.791 11 99.775 37 99.764 66 99.752 5 99.757 61 99.753 31 99.750 8 99.743 77 99.715 33, 30 99.711 6 99.692 20 99.674 34 99.631 45 99.573 4 99.570 3 99.574 32 99.493 38	Analyst No.	Per Cent Efficiency			
55 99.950 39 99.949 18 99.948 27 99.941 60 99.939 19 99.921 7 99.910 59 99.905 28 99.873 25 99.872 79 99.861 62 99.834 50 99.830 51 99.826 70 99.804 54 99.801 9 99.798 24, 22 99.791 11 99.775 37 99.764 66 99.752 5 99.757 61 99.753 31 99.750 8 99.743 77 99.715 33, 30 99.711 6 99.692 20 99.674 34 99.631 45 99.573 4 99.570 3 99.574 32 99.493 38	53	99.957			
39 99.949 18 99.948 27 99.941 60 99.939 19 99.921 7 99.910 59 99.905 28 99.873 25 99.872 79 99.867 17 99.861 62 99.834 50 99.830 51 99.826 70 99.804 54 99.801 9 99.798 24, 22 99.791 11 99.779 65 99.775 37 99.764 66 99.762 5 99.757 61 99.753 31 99.750 8 99.743 77 99.715 33, 30 99.711 6 99.692 20 99.674 34 99.631 45 99.573 4 99.570 3 99.574 32					
18 99.948 27 99.941 60 99.939 19 99.921 7 99.910 59 99.905 28 99.873 25 99.872 79 99.867 17 99.861 62 99.834 50 99.836 51 99.826 70 99.804 54 99.801 9 99.798 24, 22 99.791 11 99.779 65 99.775 37 99.764 66 99.762 5 99.757 61 99.753 31 99.750 8 99.743 77 99.715 33, 30 99.711 6 99.692 20 99.674 34 99.692 20 99.674 34 99.570 3 99.574 32 99.493 38					
27 99.941 60 99.939 19 99.921 7 99.905 28 99.873 25 99.872 79 99.867 17 99.861 62 99.834 50 99.830 51 99.826 70 99.804 54 99.801 9 99.798 24, 22 99.791 11 99.779 65 99.775 37 99.764 66 99.762 5 99.753 31 99.753 31 99.750 8 99.743 77 99.715 33, 30 99.711 6 99.692 20 99.674 34 99.631 45 99.573 4 99.570 3 99.574 32 99.493 38 99.450 49 99.428 76					
60 99.939 19 99.921 7 99.910 59 99.905 28 99.873 25 99.872 79 99.867 17 99.861 62 99.834 50 99.830 51 99.826 70 99.804 54 99.801 9 99.798 24, 22 99.791 11 99.779 65 99.775 37 99.764 66 99.762 5 99.757 61 99.753 31 99.750 8 99.743 77 99.715 33, 30 99.711 6 99.692 20 99.674 34 99.631 45 99.573 4 99.570 3 99.554 32 99.493 38 99.450 49 99.428 76 99.309 56 99.232					
7 99.910 59 99.905 28 99.873 25 99.873 25 99.872 79 99.867 17 99.861 62 99.834 50 99.830 51 99.826 70 99.804 54 99.801 9 99.798 24, 22 99.791 11 99.779 65 99.775 37 99.764 66 99.762 5 99.757 61 99.753 31 99.750 8 99.743 77 99.715 33, 30 99.711 6 99.692 20 99.674 34 99.631 45 99.573 4 99.574 34 99.570 3 99.554 32 99.493 38 99.450 49 99.428 76 99.309 56 99.232					
7 99.910 59 99.905 28 99.873 25 99.873 25 99.872 79 99.867 17 99.861 62 99.834 50 99.830 51 99.826 70 99.804 54 99.801 9 99.798 24, 22 99.791 11 99.779 65 99.775 37 99.764 66 99.762 5 99.757 61 99.753 31 99.750 8 99.743 77 99.715 33, 30 99.711 6 99.692 20 99.674 34 99.631 45 99.573 4 99.574 34 99.570 3 99.554 32 99.493 38 99.450 49 99.428 76 99.309 56 99.232	19	99.921			
28		99.910			
25	59	99.905			
79	28	99.873			
17	25	99.872			
62 99.834 50 99.830 51 99.826 70 99.804 54 99.801 9 99.798 24, 22 99.791 11 99.775 37 99.764 66 99.762 5 99.757 61 99.753 31 99.750 8 99.743 77 99.715 33, 30 99.711 6 99.692 20 99.674 34 99.631 45 99.573 4 99.570 3 99.554 32 99.493 38 99.450 49 99.428 76 99.309 56 99.232	79	99.867			
50 99.830 51 99.826 70 99.804 54 99.801 9 99.798 24, 22 99.791 11 99.779 65 99.775 37 99.764 66 99.762 5 99.753 31 99.750 8 99.743 77 99.715 33, 30 99.711 6 99.692 20 99.674 34 99.631 45 99.573 4 99.570 3 99.554 32 99.493 38 99.450 49 99.428 76 99.309 56 99.232	17	99.861			
51 99.826 70 99.804 54 99.801 9 99.798 24, 22 99.791 11 99.779 65 99.775 37 99.764 66 99.762 5 99.757 61 99.753 31 99.750 8 99.743 77 99.715 33, 30 99.711 6 99.692 20 99.674 34 99.631 45 99.573 4 99.570 3 99.554 32 99.493 38 99.450 49 99.428 76 99.309 56 99.232	62	99.834			
70	50				
54 99.801 9 99.798 24, 22 99.791 11 99.779 65 99.775 37 99.764 66 99.762 5 99.757 61 99.750 8 99.743 77 99.715 33, 30 99.711 6 99.692 20 99.674 34 99.631 45 99.573 4 99.570 3 99.554 32 99.493 38 99.450 49 99.428 76 99.309 56 99.232	51	99.826			
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	70				
$\begin{array}{cccccccccccccccccccccccccccccccccccc$					
11 99.779 65 99.775 37 99.764 66 99.762 5 99.757 61 99.753 31 99.750 8 99.743 77 99.715 33, 30 99.711 6 99.692 20 99.674 34 99.631 45 99.573 4 99.573 4 99.570 3 99.554 32 99.493 38 99.450 49 99.428 76 99.309 56 99.232					
65 99.775 37 99.764 66 99.762 5 99.757 61 99.753 31 99.750 8 99.743 77 99.715 33, 30 99.711 6 99.692 20 99.674 34 99.631 45 99.573 4 99.570 3 99.554 32 99.493 38 99.456 49 99.428 76 99.309 56 99.232	24, 22				
37 99.764 66 99.762 5 99.757 61 99.753 31 99.750 8 99.743 77 99.715 33, 30 99.711 6 99.692 20 99.674 34 99.631 45 99.573 4 99.570 3 99.554 32 99.493 38 99.450 49 99.428 76 99.309 56 99.232					
$\begin{array}{cccccccccccccccccccccccccccccccccccc$					
5 99.757 61 99.753 31 99.750 8 99.743 77 99.715 33, 30 99.711 6 99.692 20 99.674 34 99.631 45 99.573 4 99.570 3 99.554 32 99.493 38 99.450 49 99.428 76 99.309 56 99.232					
61 99.753 31 99.750 8 99.743 77 99.715 33, 30 99.711 6 99.692 20 99.674 34 99.631 45 99.573 4 99.573 4 99.570 3 99.554 32 99.493 38 99.450 49 99.428 76 99.309 56 99.232					
$\begin{array}{cccccccccccccccccccccccccccccccccccc$					
$\begin{array}{cccccccccccccccccccccccccccccccccccc$					
77					
33, 30 99.711 6 99.692 20 99.674 34 99.631 45 99.573 4 99.570 3 99.554 32 99.493 38 99.450 49 99.428 76 99.309 56 99.232					
6 99.692 20 99.674 34 99.631 45 99.573 4 99.570 3 99.554 32 99.493 38 99.450 49 99.428 76 99.309 56 99.232					
$\begin{array}{cccccccccccccccccccccccccccccccccccc$					
34 99.631 45 99.573 4 99.570 3 99.554 32 99.493 38 99.450 49 99.428 76 99.309 56 99.232					
$\begin{array}{cccccccccccccccccccccccccccccccccccc$					
$\begin{array}{cccccccccccccccccccccccccccccccccccc$					
$egin{array}{cccccccccccccccccccccccccccccccccccc$					
76 99.309 56 99.232					
56 99.232					
10 31,101					
	10	01.101			

W. F. Hand. Miss. State College, State College, 1926-1927 Miss. E. H. Tenent, International Sugar Feed Co., Mem-1927-1928 phis, Tenn. Geo. W. Gooch Labs., Los Angeles, Calif. 1928-1929 Southwestern Labs., Dallas, Texas. 1929-1930 W. F. Hand, Miss. State College, State College, 1930-1931 J. N. Pless, Royal Stafolife Mills, Memphis, Tenn. 1931-1932 D. B. McIsaac, International Veg. Oil Co., Savan-1932-1933 nah, Ga. W. F. Hand, Miss. State College, State College,

1933-1934

Miss.

1934-1935	W. F. Hand, Miss. State College, State College,
	Miss.
1935-1936	N. C. Hamner, Southwestern Labs., Dallas, Texas.
1936-1937	N. C. Hamner, Southwestern Labs., Dallas, Texas.
1937-1938	W. F. Hand, Miss. State College, State College,
	Miss.
1938-1939	W. F. Hand, Miss. State College, State College,
	Miss.
1939-1940	A. G. Thompson, Jr., Southern C. O. Co., Columbia
	S. C.
1940-1941	Russell Haire, Planters Mfg. Co., Clarksdale, Miss
1941-1942	T. L. Rettger, Buckeye Cotton Oil Co., Memphis,
	Tenn.
1942-1943	Barrow-Agee Labs., Memphis, Tenn.
1943-1944	D. B. McIsaac, Kershaw Oil Mills, Kershaw, S. C.
1944-1945	W. W. Wynn, Jr., Barrow-Agee Labs., Cairo, Ill.

TABLE IV. 1 2 70 11

	Special Tabl	e			
Analyst No.	Points Off	Per Cent Efficiency			
Determination of Oil					
58	15	99.922			
52	23	99.880			
68	26	99.864			
67	51	99.734			
35	52	99.729			
74	67	99.651			
69	83	99.567			
29	154	99.198			
42	717	96.262			
De	termination of N	itrogen			
42	22	99.897			
29, 52	34	99,841			
68	40	99.813			
58	42	99.803			
35	43	99.799			
67	45	99.789			
74	49	99.771			
69	79	99.630			
12	132	99.382			
Determ	Determination of Oil and Nitrogen				
58		99.863			
52		99.861			
68		99.839			
35		99.764			
67		99.762			
74		99.711			
69		99.599			
29		99.520			
42		98.080			
M. G. Bour	LWARE	R. C. POPE			
R. R. HAIR	E	P. F. Woodson			
F. F. HASBROUCK		J. J. VOLLERTSEN,			

Report of the Color Committee

THE Color Committee has no final work report to make at this time. Progress is, however, being made on the problem of photoelectric measurement of oil colors. Photoelectric color readings on a series of oils have been made on one instrument, and a second instrument will soon be available for further work. It is not believed that these data should be reported until comparisons on other instruments are completed. This work will be continued actively as time and the availability of equipment permit.

The Color Committee has revised A.O.C.S. Method D3-45 for the Sampling and Analysis of Crude Vegetable Oils. This section is on Color by the Lovibond-Wesson Method. The revision is in the hands of the Uniform Methods Committee.

T. C. LAW

PROCTER THOMSON R. T. MILNER R. C. STILLMAN For the Color Committee.

Chairman.